

26

DART AEROSPACE LTD	Work Order:	19364
Description: Saddle Kit	Part Number:	K10003
	Qty:	2
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																																																																						
1	DC	Issue Traveller	KJ	03.06.26	2																																																																																						
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 FOR D205-634-0119 D204-635-011 WK 26 KJ																																																																																									
3	ST	Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr><td>24✓</td><td>D2570</td><td>Bushing</td><td>B18841</td></tr> <tr><td>1✓</td><td>D2571</td><td>Saddle</td><td>B16188</td></tr> <tr><td>1✓</td><td>D2572</td><td>Saddle</td><td>B1645</td></tr> <tr><td>1✓</td><td>D2573</td><td>Saddle</td><td>B11646</td></tr> <tr><td>1✓</td><td>D2574</td><td>Saddle</td><td>B16200</td></tr> <tr><td>1✓</td><td>D2736-1</td><td>Bracket</td><td>B16722</td></tr> <tr><td>1✓</td><td>D2736-3</td><td>Bracket</td><td>B18167</td></tr> <tr><td>4✓</td><td>D2747</td><td>Socket Head Set Screw</td><td>B8633</td></tr> <tr><td>2✓</td><td>D2876</td><td>Spacer</td><td>B16077</td></tr> <tr><td>2✓</td><td>D2877</td><td>Spacer</td><td>B16925</td></tr> <tr><td>1✓</td><td>D2968-041</td><td>Tow Ring</td><td>B19008</td></tr> <tr><td>16✓</td><td>AN4-6A</td><td>Bolt</td><td>M10768</td></tr> <tr><td>4✓</td><td>AN4-46A</td><td>Bolt</td><td>M11287</td></tr> <tr><td>8✓</td><td>AN4-51A</td><td>Bolt</td><td>M9765</td></tr> <tr><td>8✓</td><td>AN6-12A</td><td>Bolt</td><td>M11283</td></tr> <tr><td>32✓</td><td>AN960JD416</td><td>Washer</td><td>M12749</td></tr> <tr><td>8✓</td><td>AN960JD616</td><td>Washer</td><td>M3154</td></tr> <tr><td>1✓</td><td>AN970-4</td><td>Washer</td><td>M11117</td></tr> <tr><td>29✓</td><td>MS21042L4✓</td><td>Nut (or MS21042-4)</td><td>M12963</td></tr> <tr><td></td><td></td><td></td><td></td><td></td><td></td></tr> </tbody> </table>	Qty	Part Number	Description	Batch	24✓	D2570	Bushing	B18841	1✓	D2571	Saddle	B16188	1✓	D2572	Saddle	B1645	1✓	D2573	Saddle	B11646	1✓	D2574	Saddle	B16200	1✓	D2736-1	Bracket	B16722	1✓	D2736-3	Bracket	B18167	4✓	D2747	Socket Head Set Screw	B8633	2✓	D2876	Spacer	B16077	2✓	D2877	Spacer	B16925	1✓	D2968-041	Tow Ring	B19008	16✓	AN4-6A	Bolt	M10768	4✓	AN4-46A	Bolt	M11287	8✓	AN4-51A	Bolt	M9765	8✓	AN6-12A	Bolt	M11283	32✓	AN960JD416	Washer	M12749	8✓	AN960JD616	Washer	M3154	1✓	AN970-4	Washer	M11117	29✓	MS21042L4✓	Nut (or MS21042-4)	M12963							SB	03.06.27	2
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4	QC4	Inspect 100% kit for completeness on the W/O	JL	03.06.27	2																																																																																						
5	PK	Pack per PPP K10003	REV.1.	Q	03.07.15	2																																																																																					
6	AC	Cost / part: \$71.64	SM	03-07.16	2																																																																																						
7	DC	Close W/O \$71.64 Inspection Level 21	OB	03.07.16	2																																																																																						

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A (ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	gf

RELEASED
03.01.16

Work Order:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial						

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jun 26, 2003
02:14 pm

Work Order No	:	0019364	Department Code:	
Project Name	:	*K10003	Burden Flags	: NNNNNNNN
Project For	:	WK326	WO Status	: Open
Work Order Type	:	Main	Invoice State	: Not Invoiced
Main WO Number	:		Invoice Date	:
House Part Number	:	*K10003	Invoice Number	:
Description	:	D205-634-011 Saddle Kit		
Manufactured	:	Yes	Invoice Amount	: 0.00
Amount Req'd	:	2	Order Entry No	:
Amount Done	:	0	OE Value	: 0.00
Start Date	:	06-26-03	Est Margin	: 0.000%
Est Finish Date	:	06-26-03	Actual Margin	: 0.000%
Act Finish Date	:		\$0 Posted to Finished Goods	
Drawings Reqd	:	No		
Ok for Approval	:			
Approval Rec'd	:			

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00	0.00	0.00
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00	0.00	0.00
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Testing Hours	: 0.00	0.00	0.00	0.00	0.00
Testing Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00	0.00	0.00
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
SubContract Hours	: 0.00	0.00	0.00	0.00	0.00
SubContract	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00	0.00	0.00
Misc.	: 0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden	: 0.00	0.00	0.00	0.00	0.00
<hr/>					
Total Cost	: 0.00	0.00	0.00	0.00	0.00
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00